

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2003-247022

(43)Date of publication of application : 05.09.2003

(51)Int.CI. C21D 8/12

B22F 3/24

H01F 1/053

// C22C 38/00

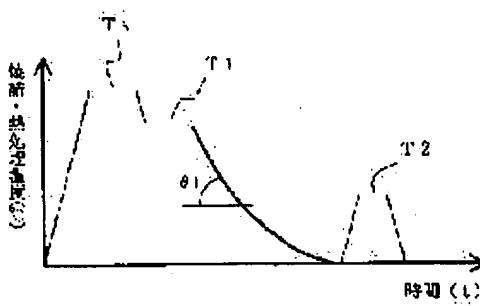
(21)Application number : 2002-047239 (71)Applicant : HITACHI METALS LTD

(22)Date of filing : 25.02.2002 (72)Inventor : UCHIDA KIMIO
FUJIMORI NOBUHIKO
KIMURA YASUSHI

(54) METHOD FOR MANUFACTURING R-T-B SINTERED MAGNET

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a manufacturing method by which an R-T-B sintered magnet having high magnetic properties can efficiently be manufactured.



SOLUTION: The R-T-B based magnetic powder containing an R₂T₁₄B intermetallic compound (wherein, R is one or more kinds among rare-earth elements including Y; and T contains Fe, Co and Cu and the contents of Co and Cu are 0.1 to 5% and 0.01 to 1%, respectively, when the total quantity of R, T and B as main components is 100% by mass ratio) as a main phase is compacted and the resultant green compact is sintered. The

resultant sintered compact is subjected, while being held at ≥300° C, to primary heat treatment at 750 to 1,000° C and then to secondary heat treatment at 430 to 480° C.

LEGAL STATUS

[Date of request for examination] 07.02.2005

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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